

Excellent  
for secondary  
elaboration—keeps  
moldings  
clean!

Semi-dry type

Lubricant

# LUBAR BN

The perfect silicon-free lubricant for moldings requiring secondary elaboration



## Features

- Can be used on ejector pin molding parts without staining moldings with grease.
- Heat resistant to 200°C.
- PRTR laws N/A / Second class solvent N/A

## Uses

- Lubricant for mold moving parts
- Lubricant for mold insertion

Packaging :  
Air nozzle can, Net 240ml, 6/12/24-can packs  
Petroleum (category 1) 86ml, contains LPG  
**Danger—Flammable**

## How to Use

- 1) Pull out the ejector pin while the mold remains in place in the molding machine. The previously-used lubricant grease will appear.
- 2) Remove this grease with our DX Cleaner (mold degreaser), wiping it clean with a waste cloth.
- 3) Spray Lubar BN on the ejector pin and return it to its place.

## Features

Consistency	310		
Dropping point	185 °C		JIS220 -5
Evaporation rate	0.5 %	99°C—22H	-6
Oil separation	7.0 %	100°C—24H	-7
Oxidative stability	0.020 MPA %	99°C—100H	-8
Friction coefficient	0.126 μ	200g/3000回/POM×POM	
Four-ball test	6.0 kg/cm <sup>2</sup>	Soda method/200rpm/0.5min	

## Caution during use

- Please read the material data safety sheet before using the product.
- Test the product on a sample before making full use of it.

\* The products featured in this catalog are subject to modification without notice towards further improvement

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